

SUPERSTRUCTURE SPECIFICATIONS

- BOOM 34 ft. 116 ft. (10.4 m 35.4 m) total length, 3 section trapezoidal main boom consisting of base section and two full power sections to 84 ft. (25.6 m) and a 32 ft. (9.8 m) "swingaway" lattice boom extension to 116 ft. (35.4 m).
 - *35 ft. 142 ft. (10.6 m-43.2 m) total length, 4-section trapezoidal main boom consisting of base section, two full power sections to 85 ft. (25.9 m), one power-pinned section to 110 ft. (33.5 m) and a 32 ft. (9.8 m) "swingaway" lattice boom extension to 142 ft. (43.2 m). Power is supplied by two 6 in. (152 mm) diameter bore 24 ft.-10-1/2 in. (7582) stroke, double-acting cylinders with pilot assist integral holding valves. Side adjustable wear pads prevent metal-to-metal contact of inner boom sections and permit ease of side boom alignment.
- LATTICE BOOM EXTENSION Standard 32 ft. (9.8m) rectangular, tubular lattice type "swingaway" boom extension stows alongside base boom section. Boom extension swings into position, attaches and is held to main boom nose by four corner pins. Single metallic 17.875 in. (454 mm) tread diameter sheave with removable pin type rope guard and rope dead-end.
- *JIB 24 ft. (7.3 m) A-frame jib attaches to sheave shaft of 32 ft. (9.8 m) "swingaway" boom extension. Jib stows beneath "swingaway" alongside base boom section, or can be detached from the "swingaway" and held firmly in place on the base section when "swingaway" is used independently. Jib can be offset at 5°, 17° or 30°. Includes jib backstops, single rope self-equalizing suspension and removable pin-type rope guard. Jib has one 17.875 in. (454 mm) root diameter point sheave.
- BOOM NOSE Reinforced hi-strength steel construction. Four metallic load bearing sheaves, 17.875 in. (454 mm) diameter, mounted on heavy duty tapered roller bearings. Two metallic floating idler sheaves, 17.875 in. (454 mm) tread diameter mounted on anti-friction needle bearings. Removable pin-type rope guards for fast and easy reeving. Rope dead-ends on either side of boom nose. (Auxiliary boom nose is required to obtain 7 parts of line for certain international markets where 6:1 wire rope safety factor may be required.)
- AUXILIARY BOOM NOSE Removable. Single 17.875 in. (454 mm) metallic sheave, mounted to main boom nose for single part line work. Equipped with removable pin type rope guard.
- BOOM ELEVATION Dual 9 in. (229 mm) bore 109-5/16 in. (2.77 m) stroke, double acting hydraulic cylinders with integral holding valves. Elevation -4° to 76°. Combination controls for hand or foot operation.
- SWING Grove planetary speed reducer powered by a hydraulic high torque, low rpm orbit motor providing smooth/precise 360° continuous rotation. Equipped with Grove "glide swing", foot activated multiple disc swing brake for precision stopping. Electric/hydraulic swing park-

- ing brake. *Hand operated 360° positive swing lock controlled from operator's cab. Externally driven sealed gear bearing. Precision machined mounting surface prevents distortion of swing circle bearing. Maximum swing speed is 2.6 rpm.
- CAB Turntable mounted on vibration and sound absorbing rubber grommets, full vision, all steel, fully enclosed, acoustically treated with tinted safety glass throughout. Removable front windshield and hinged skylight, sliding left side door and right side window for ventilation. Dash-mounted control levers, combination hand and foot controls for boom elevation and engine throttle, outrigger sight level bubble, electronic boom angle indicator with high and low angle presets and A/V warning, electric windshield wiper, air horn, door and window locks, domelight, dashlight, 2-3/4 lb.(1.25kg) dry type fire extinguisher, cab mounted worklights, 20,000 BTU diesel fuel heater, forced hot air defroster, boom elevation and swing warning system.
- CONTROLS Left of steering wheel are dash-mounted, hand-operated control levers for swing, boom telescope and rear steer; at right are control levers for boom elevation, *auxiliary hoist, main hoist and *free fall control. Foot operated controls include dynamic swing brake, boom elevation, service brake and engine throttle. Operator's right hand console includes transmission gear selection, high/low range selector, hand throttle, outrigger controls, sight level bubble, heater controls, console panel lights, engine start/stop. Additional dash-mounted controls include *electric manual oscillation lockout override, work-lights, master ignition and rear steer alignment indicator.
- CAB INSTRUMENTATION International gauges. Engine water temperature, fuel level, oil pressure, air pressure, tachometer, voltmeter. A/V warning for low air system pressure.
- COUNTERWEIGHT Removable, bolted to turntable mast, stationary. Weight dependent upon hoist configuration. (Refer to Axle Weight Distribution Chart.)
- *LOAD MOMENT AND ANTI-TWO BLOCKING SYSTEM (KRUGER) —
 Audio-visual warning in combination with Grove control lever lockout
 of: hoist-up, telescope-out and boom-down crane functions. Kruger
 LMI control console provides operator with selective display of boom
 length, radius and angle. *A separate anti-two blocking system can be
 obtained independent of the complete Kruger LMI, and is available
 with audio-visual warning only or audio-visual warning in combination
 with the Grove control lever lockout of: hoist-up, telescope-out and
 boom-down crane functions.

*Denotes optional equipment.

CHASSIS SPECIFICATIONS

MAIN FRAME — All welded parallel box beam construction with full depth longitudinals braced by cross members reinforced at critical points to resist torsional stresses and provide a strong, rigid lifting base. Precision machined bearing mounting surface prevents distortion of swing bearing. Front and rear combination lifting/towing and tiedown lugs are integral with main frame.

OUTRIGGERS — Front and rear hydraulic double-box integral with main frame; telescoping beams extend to 23 ft. (7.0 m) and retract to 10 ft 1 in. (3.1 m) by 3 in. (76 mm) diameter bore, 77-3/4 in (1.9 m) stroke double-acting cylinders. 20 in. (508 mm) stroke (21 in. [533 mm] with *spinlock), 6 in. (152 mm) diameter bore double-acting vertical jacks with integral check valves provide quick leveling on uneven terrain. Vertical jacks equipped with removable, stowable, lightweight, high strength 24 in. (610 mm) diameter steel floats. All outrigger controls located in operator's cab. Required sequence control arrangements eliminates unintentional outrigger actuation. In addition to standard integral holding valve and for added security, the exclusive Grove *spin-lock is offered which permits the outrigger vertical jack to be mechanically locked in any position throughout its stroke.

TRANSMISSION AND TORQUE CONVERTER — Remote-mounted full powershift transmission with 6 speeds forward and 6 speeds reverse with rear axle disconnect. Engine mounted torque converter, 1.82:1

stall ratio with PTO for hydraulic pumps.

SPEEDS - 6 forward and 6 reverse

(3 speeds - high range - 2-wheel drive) (3 speeds - low range - 4-wheel drive)

AXLES — Front: planetary drive/steer type, mounted rigid to the frame. Total reduction ratio 26.1:1. Rear: planetary drive/steer type mounted to allow 0 in. to 10 in. (254 mm) oscillation for rough terrain negotiation. Total reduction ratio 26.1:1. No-spin rear axle.

HYDRAULIC OSCILLATION LOCKOUT — Automatic, full hydraulic on rear axle. Permits rear oscillation only with boom over front. Rear axle lockout assures a rigid lifting platform when lifting on-rubber over-the-side. *Manually activated electric overrride control is available.

STEERING — Front: power assist hydraulic; controlled by steering wheel.

Dual steering cylinders. Rear: full hydraulic; tiller bar control. Dual steering cylinders. Independent front and rear steer control allows operator to choose mode of travel for optimum "on-the-move" maneuverability. Four modes of steering: independent front wheel steer, independent rear wheel steer, 4-wheel coordinated steer and 4-wheel crab steer.

SERVICE BRAKES — Full air on all four wheels. Size 20-1/4 in x 4 in. (514 mm x 102 mm) with a 36 sq. in. (232 cm²) chambers.

PARKING BRAKES — Spring set, air released emergency/parking brakes on both axles.

TIRES - 29.5 x 25-22 PR (E-3) earthmover type, tubeless.

*26.5 x 25-26 PR (E-3) earthmover type, tubeless.

*29.5 x 25-28 PR (E-3) earthmover type, tubeless.

*TOW WINCH — Braden PD15 cab-controlled, tow winch (less rope and hook), front mounted. Single line pull 15,000 lbs. (6,804 kgs.); single line speed 58.9 FPM (17.9 m/min.). Drum rope storage capacity of 340 ft. (103.6 m) of 5/8 in diameter (16 mm) rope.

HYDRAULIC SYSTEM:-

RESERVOIR — 154 gallons (583 liters) capacity, all steel fabrication with internal baffles, clean out access, exterior oil sight level gauge.

FILTER — Tank mounted, return line replaceable cartridge with bypass protection and filter by-pass indicator. 25 micron rating.

PUMPS — Four main gear pumps, 146 GPM (553 LPM) combined capacity. Power steering 18.7 GPM (17.1 LPM). Pump disconnect lever operated from carrier deck.

CONTROL VALVES — Precision four-way double-acting with integral load holding, main circuit relief valves. Four individual valve banks permitting simultaneous independent control. Maximum operating pressure 2500 PSI (175.8 kg/cm²).

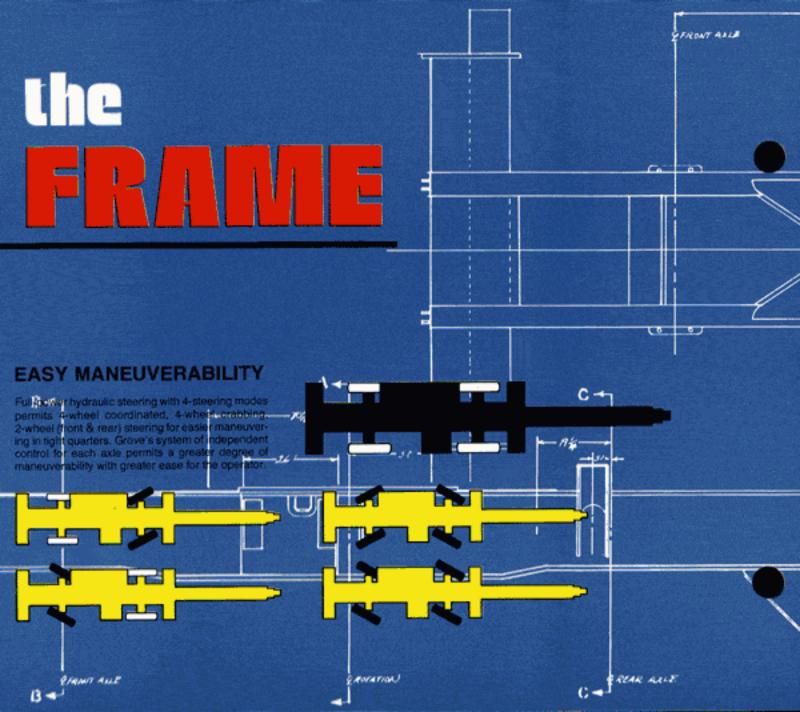
OIL COOLER - Full flow, fin and tube, oil to air.

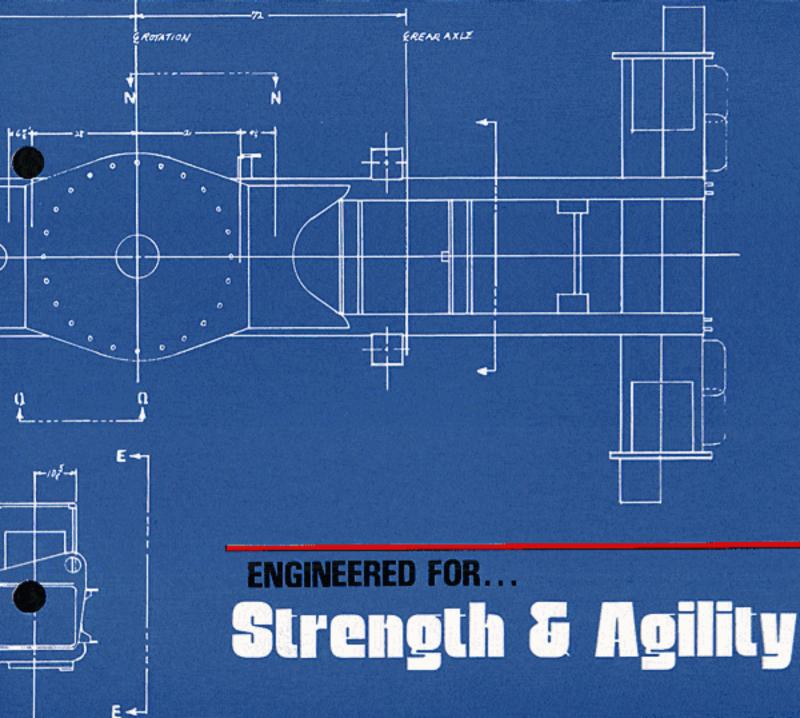
POWER DISTRIBUTION — Main hoist, auxiliary hoist boost - 46 GPM (174.1 LPM) @ 2500 PSI (175.8 kg/cm²); auxiliary hoist, main hoist boost, lift, mid-telescope - 46 GPM (174.1 LPM) @ 2500 PSI (175.8 kg/cm²); lift boost, rear steer, fly telescope, outriggers - 26 GPM (98.4 LPM) @ 2500 PSI (175.8 kg/cm²); swing - 26 GPM (98.4 LPM) @ 2500 PSI (175.8 kg/cm²).

MISCELLANEOUS STANDARD EQUIPMENT — Complete light package, tool box and storage compartment, fenders, hookblock tie-down, ether injection cold starting aid, rear view mirror, 2-3/4 lb. (1.3 kg) dry type fire extinguisher, door and window locks, hoist drum rotation indicator, seat belt, rear wheel steer alignment indicator.

*MISCELLANEOUS OPTIONAL EQUIPMENT — Tire inflation kit, automatic back-up alarm, front and/or rear pintle hooks.

^{*}Denotes Optional Equipment.





HOIST SPECIFICATIONS

						Description: Power up and down, equal speed, planetary reduction with integral automatic brake plus electronic hoist drum rotation indicator.			
HOIST DATA	Grove Model HO-308-15		*AUXILIARY HOIST Grove Model HO-30B-16 16 in. diameter (406mm) 16 in. length (406mm) 24 in. flange diameter (610mm)		*AUXILIARY HOIST Grove Model HO-15H-16E		*AUXILIARY HOIST (Controlled Free Fall) Gearmatic Model 25		
Drum Dimensions					12 in, diameter (305mm) 16 in, length (406mm) 17.5 in, flange diameter (445mm)		9 in. diameter (229mm) 13 in. length (303mm) 17.5 in. flange diameter (445mm)		
Performance: Max. Single Line Speed: Bare Drum Mean Drum Fuli Drum Max. Single Line Pull: Bare Drum Mean Drum Fuli Drum	Hi-Speed Range 385 FPM (117.3m/min) 460 FPM (140.2m/min) 525 FPM (160m/min) 8,400 lbs. (3810kg) 6,945 lbs. (3150kg) 6,125 lbs. (2778kg)	Lo-Speed Range 195 FPM (59.4m/min) 230 FPM (70.1m/min) 265 FPM (80.8m/min) 16,800 lbs. (7620kg) 13,890 lbs. (6301kg) 12,245 lbs. (5554kg)		195 FPM (59.4m/min) 230 FPM (70.1m/min) 265 FPM (80.8m/min)		1/2 in. (13mm) Rope 287 FPM (87,5m/min) 340 FPM (103,6m/min) 383 FPM (116.7 m/min) 9,165 lhs. (4157kg) 7,730 lhs. (3560kg) 6,890 lbs. (3125kg)	1/2 in. (13mm) Rope 155 FPM (35m/min) 202 FPM (61.6m/min) 290 FPM (88.4m/min) 9,145 lbs. (4148kg) 7,150 lbs. (3222kg) 5,065 lbs. (2297kg)		
Drum Rope Capacity + Max. Storage ++ Max. Usable	+ Max. Storage (198m of 19mm) ++ Max. Usable 540 ft. of 3/4 in. dia. rope		650 ft, of 3/4 in, dia, rope (198m of 19mm) 540 ft. of 3/4 in, dia, rope (166.6m of 19mm)		480 ft, of 5/8 in. dia. rope 720 ft, of 1/2 in. dia. rope (146.3m of 16mm) (219.6m of 13mm) 365 ft. of 5/8 in. dia. rope 585 ft. of 1/2 in. dia. rope (111.2m of 16mm) (178m of 13mm)		680 ft. of 1/2 in. dia. rope (205.7m of 13mm) 575 ft. of 1/2 in. dia. rope (168m of 13mm)		
Permissible Single Line Rope Pull w/ 3.5:1 Safety Factor	Line Rope Pull w/ 14,605 lbs. (6625kg)		3/4 in. (19mm) 6x41 class 14,605 lbs. (6625kg) 3/4 in. (19mm) 19x7 class 13,700 lbs. (6214kg)		5/8 in. (16mm) 6x41 class 1/2 in. (13mm) 6x37 class 9,165 lbs. (6339kg) 7,600 lbs. (3447kg) 5/8 in. (16mm) 19x7 class 1/2 in. (13mm) 19x7 class 8,700 lbs. (3496kg) 6,150 lbs. (2790kg)		7,600 lbs. (3447kg)		

*Denotes Optional Equipment.

+6th layer of rope not recommended for holsting operations (5th layer for model HO15H-16B holst; 9th layer for Gearmatic Model 25-SGECR).
++With wire rope minimum 1/2 in. (13mm) below top of drum flange.
19x7 is a non-spin rope intended for single line operation and is not recommended for multiple part reeving.

ENGINE SPECIFICATIONS

MAKE & MODEL	Detroit Diesel 6V-53N	*Cummins Diesel V555-C200	*Caterpillar 3208 Diesel
TYPE	6 Cylinder O.H.V.	8 Cylinder O.H.V.	8 Cylinder O.H.V.
BORE & STROKE	3.875 in. x 4.50 in. (98mm x 114mm)	4.625 in. x 4.125 in. (117mm x 105mm)	4.5 in. x 5.0 in. (114mm x 127mm)
DISPLACEMENT	318 cu.in. (5212cm³)	555 cu.in. (9096cm ³)	636 cu.in. (10 424cm³)
HORSEPOWER (NET)	170 (a 2500 RPM	180 @ 2600 RPM	178 @ 2600 RPM
GOVERNED RPM	2500	2600	2600
TORQUE (NET)	392 lbs. ft. (54kg.m) @ 1500 RPM	380 lbs. ft. (53kg,m) (a. 1850 RPM	468 lbs. ft. (65kg.m) @ 1200 RPM
ELECTRICAL SYSTEM	12-Volt, Negative Ground	12-Volt, Negative Ground	12-Volt, Negative Ground
COMBUSTION SYSTEM	2 Cycle with blower	4 Cycle, Naturally Aspirated	4 Cycle, Naturally Aspirated
COOLING SYSTEM	Liquid	Liquid	Liquid
FUEL CAPACITY	60 Gallon (227 liters)	60 Gallon (227 liters)	60 Gallon (227 liters)
ALTERNATOR	65 Amp, 12-volt	58 Amp, 12-volt	55 Amp, 12-volt
BATTERY	• (2) 12 volt 825 CCA@ 0° F	• (2) 12 volt 825 CCA@ 0° F	• (2) 12 volt 825 CCA@ 0° F
AIR CLEANER	Dry Type	Dry Type	Dry Type
AIR COMPRESSOR	7.25 CFM	13.2 CFM	12 CFM
HOURMETER	Yes	Yes	Yes

*Denotes Optional Equipment

CCA=Cold cranking amperage per battery.

AXLE WEIGHT DISTRIBUTION CHART

ITEM		POUNDS		K	CILOGRAMS	
	GVW	FRONT	REAR	GVW	FRONT	REAR
Basic standard machine to include: 34 ft 84 ft. (10.4-25.6m) 3-section trapezoidal main boom; 32 ft. (9.8m) swingaway section; HO 30B-16 main hoist with 500 ft. (152,4m) of 3/4 in. (19mm) diameter rope; GM6V-53N engine; 12,000 lb.						
(5443 kg) counterweight; 29.5x25-22PR tires.	84,887	39,554	45,333	38,505	17,942	20,563
Auxiliary boom nose	+200	+582	-382	+91	+264	-173
24 ft. (7.3m) A-frame jib (stowed)	+907	+1,003	-96	+411	+455	-44
55 ton hookblock	+1,100	+1,796	-696	+499	+815	-316
HO 308-16 auxiliary hoist w/400 ft. (121.9m) of 3/4 in						
(19mm) rope	+483	-258	+741	+219	-117	+336
HO 15H-16B auxiliary hoist w/400 ft. (121.9m) of 1/2 in.						
(13mm) rope	+364	-163	+527	+165	-74	+239
Gearmatic Model 25 auxiliary hoist w/400 ft. (121.9m)						
of 1/2 in. (13mm) rope	+406	-173	+579	+184	-79	+263
SUBSTITUTE:						
35 ft 110 ft. (10.6-33.5m) 4 section trapezoidal main boom	+3,450	+3,765	-315	+1,565	+1,708	-143
Cummins V555 - C200 engine	+170	-45	+215	+77	-20	+97
Cat 3208 engine	-128	+34	-126	-58	+15	-73
29.5x25-28PR tires	+400	+200	+200	+182	+91	+91
26.5x25-26PR tires	-1,336	-668	-668	-606	-303	-303
•11,350 lb (5148 kg) counterweight	11,350	-5,387	+16,737	5,148	-2,444	+7,592
•10,250 lb (4649 kg) counterweight	10,250	-4,865	+15,115	4,649	-2,207	+6,856
• 13,000 lb (5897 kg) counterweight	13,000	-6,171	+19,171	5,897	-2,799	+8,696
• 12,350 lb (5602 kg) counterweight	12,350	-5,862	+18,212	5,602	-2,659	+8,261
REMOVE:						
HO 30B-16 main hoist w/500 ft. (152.4m) of 3/4 in. (19mm)						
diameter rope	-2,324	+775	-3,099	-1,054	+352	-1,406
32 ft. (9.8m) swingaway section	-2,100	-3,065	+965	-953	-1,390	+437
34 ft84 ft. (10.4-25.6m) 3 section trapezoidal main boom	-15,230	-19,930	+4,700	-6,908	-9,040	+2,132
34 ft84 ft. (10.4-25.6m) 3 section trapezoidal main boom						
and lift cylinders	-17,610	-22,252	+4,642	-7,988	-10,094	+2,106
Outrigger beams and jacks (front)	-2,837	-3,906	+1,069	-1,287	-1,772	+485
Outrigger beams and jacks (rear)	-2,837	+1,296	-4,133	-1,287	+588	-1,875
• 12,000 lb. (5443 kg) counterweight	-12,000	+5,696	-17,696	-5,433	+2,584	-8,027

• NOTE: Appropriate counterweight substitutions must be made depending on main and auxiliary hoist configuration specified.

12,000 lb. (5443 kg) counterweight used with 3 section main boom and no auxiliary hoist.

11,350 lb. (5148 kg) counterweight used with 3 section main boom and HO 15H-16B or Gearmatic Model 25 auxiliary hoist, or with 4 section main boom and HO 30B-16 auxiliary hoist.

10,250 lb. (4649 kg) counterweight used with 3 section main boom and HO 30B-16 auxiliary hoist.

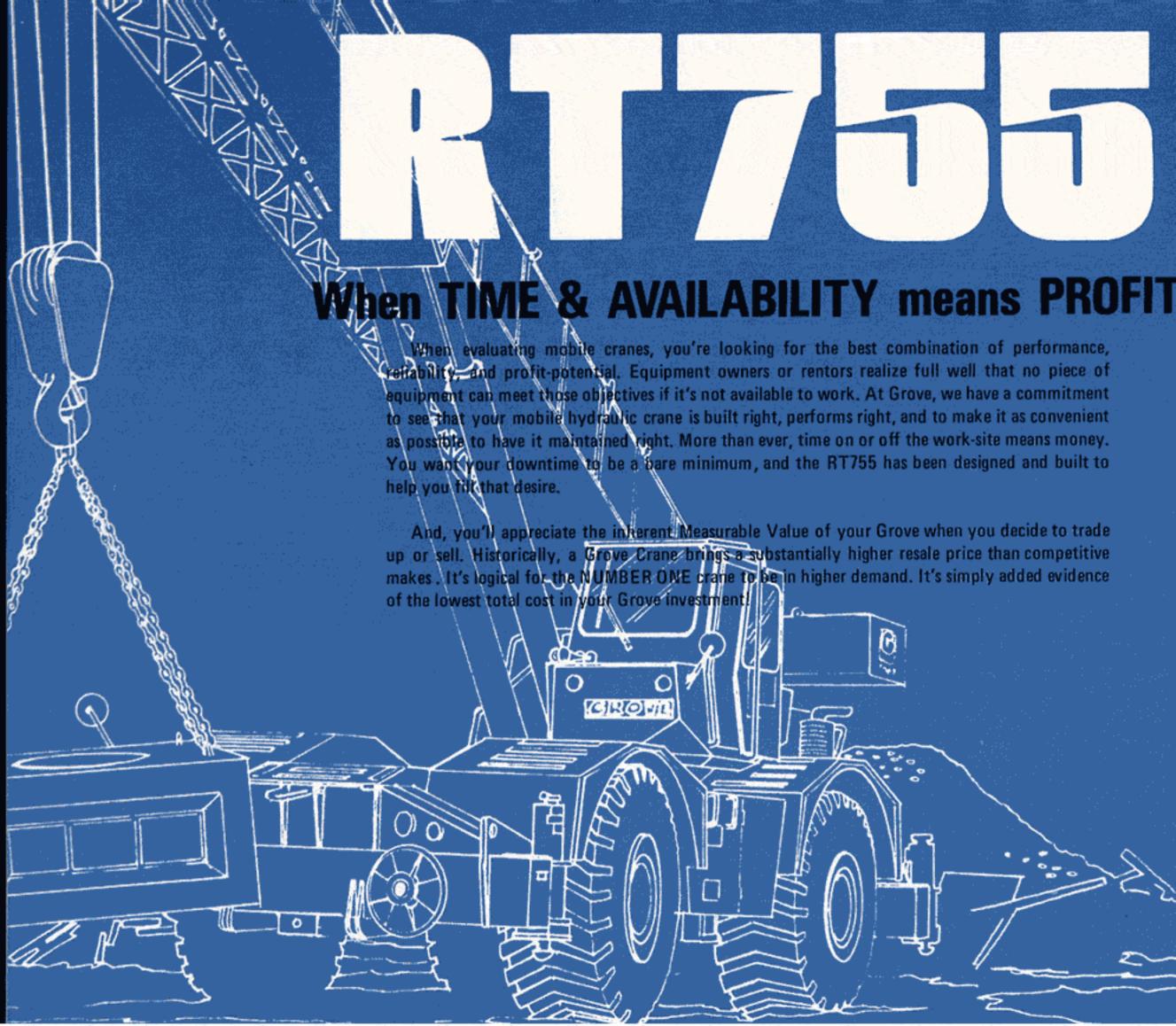
13,000 lb. (5897 kg) counterweight used with 4 section main boom and no auxiliary hoist.

12,350 lb. (5602 kg) counterweight used with 4 section main boom and HO 15H-16B or Gearmatic Model 25 auxiliary hoist.

SPEED AND GRADEABILITY

	Transmission	ission Gear		ım Speed	Gradeability	Tractive Effort at Stall	
Forward Drive	Range	Shift	MPH	KM/H	@ Stall (%)	LBS.	KG
4 Wheel Drive	Low	1st	1.4	2,3	128.1	71,134	32,266
4 Wheel Drive	Low	2nd	3.0	4.8	38.9	33,649	15,263
4 Wheel Drive	Low	3rd	7.8	12.6	12.1	12,330	5,593
2 Wheel Drive	High	1st	4.0	6.4	27.0	24,716	11,211
2 Wheel Drive	High	2nd	8.2	13,2	11,3	11,673	5,295
2 Wheel Drive	High	3rd	20.3	32.7	2.9	4,274	1,939

NOTE: All performance data is based upon standard machine and may vary plus or minus 10% due to variations in engine performance. Gradeability values above 45° are theoretical. Machine should be operated within the limits of engine crankcase design (15°-GM; 30°-CAT and Cummins).





55 TON CAPACITY 35 ft. - 142 ft. BOOM

(POWER PINNED FLY) PCSA CLASS 10-243 85% OF TIPPING

GROVE **FULL HYDRAULIC SELF-PROPELLED CRANE**

ON OUTRIGGERS FULLY EXTENDED - 360°

Radius	Main Boom Length in Feet (Power Pinned Fly Retracted)						& Fly	32 ft. Ext. 4 85 ft.	32 ft. Ext. 4	
ın								Sxt.		1104.
Feet	35	40	45	55	65	75	85	110	117	142
10	110,000	90,000	82,000	80,250				Warning	Warning	Warning
	(65)	(68)	(71)	(75)	** ***	_		Note 17	Note 16	Note 19
12	99,000	90,000	82,000	75,000	67,000	1			ı	1
	(61)	(65)	(68)	(73)	(76) 59,000	_				
15	83,500	83,500	82,000 (64)	68,000 (69.5)	(73)				l	l
20	(55.5) 64,350	(60) 64,350	64,300	55,750	49,000	43,000	39,350			
20	(44.5)	(51)	(56.5)	(63.5)	(68.5)	(72)	(74.5)			ı
25	49,450	49,450	49,450	47,900	40,400	35,550	33,000	27,100	20,000	-
	(31)	(41)	(48.5)	(57.5)	(63.5)	(68)	(71)	(76)	(76)	l
30	10.7	39,600	39,600	39,600	34,350	31,000	27,800	23,450	18,400	_
		(28)	(39)	(51)	(58.5)	(63.5)	(67.5)	(74)	(74)	l
35	See Warning Note 16	122	32,400	32,400	29,750	26,550	23,900	20,600	17,000	12,300
	Note 16		(26.5)	(44)	(53)	(59)	(63.5)	(71)	(71.5)	(76)
40				24,280	24,280	23,200	20,850	18,350	15,800	11,000
				(35.5)	(47)	(54.5)	(60)	(68)	(69)	(74.5)
45				19,250	19,250	19,250	18,300	16,450	14,650	10,000
				(24.5)	(40.5)	(49.5)	(55.5)	(65)	(66)	(72.5)
50					15,830	15,830	15,830	14,750	13,500	9,300
		-			(32.5)	(44)	(51.5)	(62)	(63.5)	(70.5)
55	1		1	l .	13,330	13,330	13,330	13,250	12,450	8,600
					(22.5)	(38)	(46.5)	(59)	(61)	(68)
60		1			1	11,450	11,450	11,950	11,400	8,000
65						9,760	9,760	10,800	10,400	7,400
	1	1		1	1	(21.5)	(36)	(52.5)	(55)	(63.5)
70	_		_	_		12.1.57	8,150	9.730	9,410	6,900
	l	1		l	l		(29.5)	(49)	(52)	(61)
75							6,620	8,450	8,130	6,350
-	1				1		(20.5)	(45.5)	(48.5)	(58.5)
80								7,460	7,010	5,850
								(41.5)	(45)	(56)
85								6,530	5,970	5,350
								(37)	(41.5)	(53.5)
90								5,620	5,060	4,850
								(32)	(37.5)	(51)
95		1			ı	1		4,750	4,260	4,460
100			_			-		(26.5)	(33)	(48)
100	i	i	i	l	l	i		3,940 (18.5)	3,550	4,180
105			_	_				(10.3)	2,950	3,660
. 35	l			l	l		1		(21.5)	(42)
110									2,460	3,100
	l	1	ı	ı	1	I	1		(10.5)	(38.5)
115										2,600
										(35)
120										2,140
										(31)
125										1,740
										(26)
130										1,400
										(20)
135	i	1		ı	l	1	1	1		1,100
	L						-	-		(10)
	om angle						0	0	0	0
max. D	oom lengt	es are in d		om angu	(no 1030	·	85	110 A6-829-00	117	142

- GENERAL.

 1. Rated loads as shown on lift chart pertain to this machine as originally manufactured and equipped. Modifications to the machine or use of optional equipment other than that specified can result in a reduction of capacity.

 2. equipment other than that specified can result in a reduction of capacity. The construction and maintenance of this machine shall be in compliance with the information in the operator's, parts, and safety manuals supplied with this machine. If these manuals are missing, order replacements from the manufacturer through the distributor.

 3. The operator and other personnel associated with this machine shall fully acquaint themselves with the latest applicable American National Standards Institute (ANSI) Safety Standards for cranes.

- SETUP.

 1. The machine shall be leveled on a firm supporting surface. Depending on the nature of the supporting surface, it may be necessary to have structural supports under the outrigger floats or tires to spread the load to a larger bearing surface.

 2. For outrigger operation, outriggers shall be fully extended with tires raised free of crain weight before operating the boom or lifting loads.

 3. Even the second of the second of

- DPERATION:

 1. Rated loads at rated radius shall not be exceeded. Do not tip the machine to determine allowable loads. For clamshell or concrete bucket operation, weight of bucket and load must not exceed 80% of rated lifting capacities.

 2. Rated loads do not exceed 85% of the tipping load as determined by SAE Crane Stability Test Code J-765a.

RATED LIFTING CAPACITIES IN POUNDS 35 ft. - 142 ft. BOOM

ON RUBBER CAPACITIES

29.5x25 (22 ply) TIRES

Radius	Stationary Capacity	Stationary Capacity	Pick&Carry Cap. Up to 2.5 MPH
ın	Defined Arc	360° Arc	Boom Centered
Feet	(3) Over Front	360 410	(7) Over Front
10	64,400 (a)	51,600 (a)	47,000 (a)
12	48,700 (a)	44,100 (a)	42,020 (a)
15	37,800 (a)	35,000 (a)	34,160 (a)
20	34,600 (a)	21,410 (a)	30,480 (a)
25	26,160 (a)	14,600 (a)	23,800 (a)
30	19,210 (ь)	9,660 (b)	19,210 (b)
35	14,210 (b)	6,570 (b)	10,050 (b)
40	10,800 (c)	4,360 (c)	7,860 (c)
45	8,200 (d)	2,870 (d)	6,020 (d)
50	6,160 (d)	1,450 (d)	4,480 (d)
55	4,530 (e)		3,180 (e)
60	3,240 (e)		2,110 (e)
65	2,280 (f)		1,300 (f)
70	1,500 (f)		

A6-829-004955

29.5x25 (28 ply) TIRES

Radius	Stationary Capacity	Stationary Capacity	Pick& Carry Cap. Up to 2.5 MPH
ın	Defined Arc	360° Arc	Boom Centered
Feet	(3) Over Front	360° Arc	(7) Over Front
10	65,150 (a)	52,820 (a)	47,000 (a)
12	53,630 (a)	45,170 (a)	42,020 (a)
15	42,070 (a)	35,500 (a)	34,160 (a)
20	31,470 (a)	21,410 (a)	30,480 (a)
25	23,820 (a)	14,600 (a)	23,800 (a)
30	18,370 (b)	9,660 (b)	19,210 (b)
35	14,210 (b)	6,570 (b)	14,160 (b)
40	- 10,800 (c)	4,360 (c)	10,800 (c)
45	8,200 (d)	2,870 (d)	8,200 (d)
50	6,160 (d)	1,450 (d)	6,160 (d)
55	4,530 (e)		4,530 (e)
60	3,240 (e)		3,240 (e)
65	2,280 (f)		2,280 (f)
70	1,500 (f)		1,500 (f)

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NOTES FOR RUBBER CAPACITIES

Maximum permissible boom length: wer pinned fly retracted)
(a) 35 ft. (d) 55 ft.
(b) 40 (e) 65
(c) 45 (f) 75

		85 ft. Boom Fly Ret
Front	Min. boom angle (deg) for indicated length	0
(No Load)	Max, boom length (ft) at 0 deg boom angle	85.0
360°	Min. boom angle (deg) for indicated length	45
(No Load)	Max, boom length (ft) at 0 deg boom angle	65.0

١.	Capacities are in poliwith SAE J-765.	inds and do not excee	d 85% of tipping	loads as determined by t	est in accordanc

with SAE J-765.

2. Capacities are applicable to machine equipped with: Cold Inflation 2.5 MPH

2.5.x25 (22 ply)
29.5x25 (22 ply)
29.5x25 (28 ply)
29.5x25 (28 ply)
29.5x25 (28 ply)
30 PSI
60 PSI
60 PSI
60 PSI
60 PSI
60 PSI
50 PSI
60 PSI
6

NOTES FOR LIFTING CAPACITIES

- Rated loads include the weight of hook block, slings and auxiliary lifting devices and their weights shall be subtracted from the listed ratings to obtain the net load to be lifted.

- and their weights shall be subtracted from the listed ratings to obtain the net load to be lifted.

 4. Load ratings are based on freely suspended loads. No attempt shall be made to move a load horizontally on the ground in any direction.

 5. Rated loads do not account for wind on lifted load or boom. It is recommended when wind velocity is above 20 mph (32 km/h), rated loads and boom lengths shall be appropriately reduced.

 7. Rated loads are for lift craine service only.

 8. Rated loads are for lift craine service metals where capacities are not issed. At these positions, the machine may overturn without any load on the hook.

 8. The maximum load which can be telescoped is not definable because of variations in loadings and craine maintenance, but it is safe to attempt retraction and extension within the limits of the capacity chart.

 9. When either boom length or radius or both are between values listed, the smallest load shown at either the next larger radius or boom length shall be used.

 10. For safe operation, the user shall make due allowances for his particular job can be considered to the capacities of loads, safe loads, send to the company.

 11. Power telescoping boom sections must be extended equally at all times.

 12. Handling of personnel from the boom is not authorized except with ecuipment furnished and installed by Grove Manufacturing Company.

 13. Keep load handling devices a minimum of 12 inches (30 cm) below boom head boom lengths. The boom angle before loading should be greater to account for deflection.

- 15. Capacities appearing above the bold line are based on structural strength and tipping should not be relied upon as a capacity limitation.

 16. Capacities for the 13 ft. (10.8 m) boom length shall be lifted with boom fully retracted. If boom is not fully retracted, capacities shall not exceed those shown

- for the 40 ft. (12.2 m) boom length.

 17. For boom lengths less that 1 10 ft. (33.5 m) with power pinned fly extended, the rated loads are determined by boom angle in the column headed by 110 ft. (33.5 m) boom (power fly extended). For boom angles not shown, use rating of next lower boom angle. For this load column, the extended power pinned operational mode is to be selected on the Krueger L.M.I.*

 18. For boom lengths less than 117 ft. (35.6 m) with power pinned fly retracted and angle only in the column headed by the retracted oads are determined by boom angle only in the column headed by the fly for the retracted power pinned fly plus 32 ft. (9.8 m) boom extension operational mode is to be selected on the Krueger L.M.I.*

 19. For boom lengths less than 142 ft. (43.2 m) with power pinned fly extended and 32 ft. (9.8 m) boom extension erected the rated loads are determined by boom angle only in the column headed by 142 ft. (43.2 m) boom. For boom angles not show the first ower boom angle. For this load column, the 32 ft. (9.8 m) boom extension of rext lower boom angle. For this load column, the 32 ft. (9.8 m) worm the first lower boom angle. For this load column, the 32 ft. (9.8 m) worm the first lower boom angle. For this load column, the 32 ft. (9.8 m) worm the first lower boom angle. For this load column, the 32 ft. (9.8 m) worm the first lower boom angle. For this load column, the 32 ft. (9.8 m) worm the first lower boom angle. For this load column, the 32 ft. (9.8 m) worm the first lower boom angle. For this load column, the 32 ft. (9.8 m) worm the first lower boom angle. For this load column, the power boom sections are fully extended.

DEFINITIONS:

- DEFINITIONS:

 1. Operating Radius: Horizontal distance from a projection of the axis of rotation to the supporting surface before loading to the center of the vertical hoist line or tackle with load applied.

 2. Loaded Boom Angle (Shown in Parenthesis on Main Boom Capacity Chart): is the angle between the boom base section and the horizontal, after lifting the strength of the section and the horizontal, after lifting the section and the lateral force applied except by the lift cable.

 5. Side Load: Horizontal force applied to the lifted load either on the ground or in the alr.

55 TON CAPACITY 35 ft. - 142 ft. BOOM

(POWER PINNED FLY) PCSA CLASS 10-243 85% OF TIPPING

JIB CAPACITIES IN POUNDS

24 ft. "A" FRAME JIB

ON OUTRIGGERS - 360°

Boom	5°	17°	30°
Angle	Offset	Offset	Offset
76°	6,000	5,200	4,600
· 70	4,300	3,940	3,650
65	3,670	3,380	3,100
60	3,100	2,900	2,700
55	2,600	2,500	2,400
50	2,200	2,100	2,000

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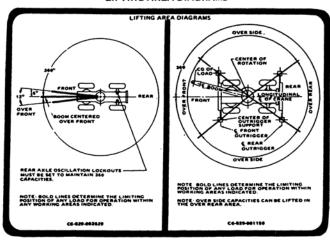
NOTES FOR JIB CAPACITIES

- 1. All capacities are in pounds. Capacities are based on structural strength of 24 ft. Jib and 32 ft. boom extension combination at given main boom angle regardless of main boom length.

 2. WARNING: Operation of machine with heavier loads than the capacities listed is strictly prohibited. Machine tipping with Jib occurs rapidly and without advance warning.

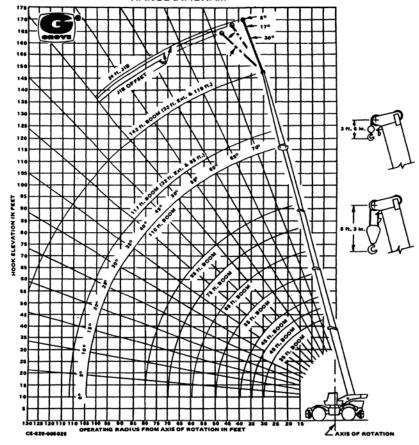
 2.4 ft. JiB WARNING: For main boom length greater than 80 ft. with 32 ft. boom extension, and 24 ft. Jib in working position, the boom angle must not be less than 45 since loss of stability will occur causing a tipping condition. The boom angle is not restricted for main boom length equal to or less than 80 warning its profit profit of the profit of the

LIFTING AREA DIAGRAMS



GROVE°

RANGE DIAGRAM



WEIGHT REDUCTION FOR LOAD HANDLING DEVICES

†Stowed	•	516 lb
† Erected		3,191 lb
24 ft, Jib &	32 ft. E	oom Ext.
Con	nbinatio	
		n
Con		

†Reduction of main boom capacities ††Reduction of 32 ft. Ext. capacities

HOOK BLOCK		
55 Ton, 4 Sheave	1,255	ibs.
15 Ton, 1 Sheave	310	Ibs.
Auxiliary Boom Head .	. 220	Ibs.
5 Ton Headache Ball .	150	lbs.
7-1/2 Ton Headache Ball.	300	Ibs.
10 Ton Headache hall	500	lhe

NOTE: All Load Handling Devices and Boom Attachments are Considered Part of the Load and Sultable Allowances MUST BE MADE for Their Combined Weights. Weights are for Grove furnished equipment.



GROVE MANUFACTURING COMPANY KODDE

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